

SOUTH PRODUCTION NOTES

November 20, 2014
Day Shift

BASF EMPLOYEES
28 Last Recordable
508 Last Lost Time

#1 MED / Si-1624:

Running- continue keep 5 bags ahead of Calciner
Midnight shift: Restarting line middle midnight shift
Day shift:
Afternoon shift:

#1 RC / SI-1624:

Continue. Make sure to fill out an SAP sheet for the material coming off and Take Surface Areas per MOD. Calciner is now making good material.
Need to Sample bags on 1st floor.
Midnight Shift: Continue. There are 9 bags marked "A" through "I" that have been resampled for SA. Intention was to have these run at Tower SA machine, but did not get started until last hour of shift. Will advise Kristen Kaput and confirm whether they need to be done at Towers, or if the rest can be done in the lab.
Day shift:
Afternoon shift:

Exhaust to F1

#2 MED line / Cu-0860:

Continue. Incorporate 5 drums of material (from bad batch Friday morning) back into batches, 4 shovels of material per batch. Dry ice is due in Tuesday morning. Lot 486-487 is -in pass. In the powder room, use only bags without an X on them.
Midnight shift: After the line was cleaned out during afternoon shift, restarted batches on midnight
Day Shift:
Afternoon Shift:

#2 RC/ Cu 0860:

Continue as feed available
Midnight shift: Out of feed midnight shift. Will build some feed with MED running
Day Shift:
Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

PM's Finished, relocation of gas valve finished, OK to run when able. Bag Cutter finished.

Midnight shift: Will look to restart line on day shift. Wanted to keep calciner feed bags at around 10 before restarting line.

Day Shift:

Afternoon Shift:

#3 RC / D-1708:

Continue. If calciner has issues and we cannot calcine, contact GL for information on whether to run MED line. Fines drums were accumulating a lot of fines and large pieces. Per John Bodmann's instructions, changed the fines screen from .084 x ¼ to .065 x ¼. Monitor fines and advise John.

Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets.

Midnight shift: Cutter was tested and checked after repairs, and found to be OK. Continue feeding

Day shift:

Afternoon Shift:

Exhaust to CTO

#4 RC / D-5253:

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.

Midnight shift: Continue

Day Shift:

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. **Make sure to get your surface areas!**

Keep an eye on the discharge end.

Begin feeding the "refire" bags with painted "X" on them in Al Gel. These bags do not need to be remade...add them to current lot

Midnight Shift: Continued feeding bags with X (refires)

Day shift:

Afternoon shift:

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Running. Use Auto Sampler for bags 32 oz and a 16 oz grab. Bag rack Raised to accommodate bags and keep from backing up chute.

Screen Changed to 14 Mesh per John,

There are 3 Drums of fines, need to refeed to spiral to rescreen material.

Be Sure to Check Weigh all bags and fill out sheet by Scale,

There are 2 or 3 bags that need repacked and topped off. Should be repacked and setting by #6.

Midnight shift: Feeding midnight shift. All bags from Lot 252 are being check weighed and corrected.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue. Drain looked at by Schirmer and Lucas- not fixed yet

Midnight Shift: No activity

Day Shift:

Afternoon shift:

New Pfaudler / D 5253

Continue. Be advised that we need to have the Pfaudler empty on Thursday day shift in order to complete the work on the Pfaudler sprocket. Drum set up for drainage- see revised batch sheet.

Midnight shift: Will make a batch on second half of shift, then drop to totes and hold for National Dryer repair and Pfaudler repair on Thursday

Day shift:

Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches. Keep an eye on vacuum.

Midnight Shift: Continue 2nd half midnight shift

Day Shift:
Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY - **Use one buggy!!**
Midnight Shift: Continue until day shift. Dryer will need to be down in morning for blower repairs
Day shift:
Afternoon Shift:

PK Blender/AI 3915:

Continue as manpower is available. Pill mix (no re-blends, making fresh material) Making batches when able. New Screener is running.
Midnight Shift: Hold
Day shift:
Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work
Midnight shift: NA
Day shift: NA
Afternoon shift: NA

Tower 3/ Cu 0860:

Running
Midnight Shift: Reloading Cu 0860, then start up
Day shift:
Afternoon shift:

Tower 6 / Cu 0860:

Continue.
Midnight Shift: Down, waiting on line space to unload
Day shift:
Afternoon shift:

North Screener / DPT 101:

Change of plan!!! Leaving Screener as DPT-101 to finish last lot then change back to Cu-0860. Feed oversized as Follows: South Oversized Container – Drum of old oversized material (has been ok'ed by lab) – then Feed North Screener oversized Drum and contact Kristen to check Material to see if it is ok to use.
Midnight shift: Continue, and see notes above regarding the oversize material

Day shift:
Afternoon shift:

South Screener / DPT 101:

Continue to run. Gray drums are in building 24. Follow Oversized Screening instructions for North Screener.

Midnight shift: Continue

Day shift:

Afternoon Shift:

#2662 (west) Pill Machine / AI-3915 T 5/32:

Running, when able.

Midnight shift: Continue

Day Shift:

Afternoon shift:

#2664 (east) Pill Machine / AI-3915 T 5/32:

Running, when able.

Midnight shift: Continue

Day Shift:

Afternoon shift:

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki

Midnight shift: Continued. Grodecki wrote work order for DC blower

Day Shift:

Afternoon shift:

TK #4 / Cu 0203:

Continue to load. The first two lots of the 0248 material are good to load (lot 108 and 109). WOW for Dust collector.

Midnight shift: Loading started on midnight shift (note above indicated OK to start loading earlier on Wednesday but was not done?).

Day Shift:

Afternoon shift:

Harrop Kiln / AI 3920:

Switch over to 3920- 90 min Cart

Midnight shift: Continue

Day Shift:

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Running— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: Continue

Day shift:

Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums